

Faces aligned  
after assembly

Detail B

40Nm

\*for B03 armrest  
\*\*for BI5 armrest

Sheet 1/2

2995460 /  
3999473

V500D LIGHT 30° SIDE FRAME GAS SPRING			
Scale:	2:13	Drafted	Verified
Date	1/09/2021	28/03/2024	28/03/2024
Initials	PM	PM	AS

Plan No.  
E00031178/J1.1




Bill of Material			
No.	Plan	Article	Quantity
1	X000185	G000790	2
2	X002437	1992699	2
4	X004308	1904129	4
5	X004309	1904133	2*/4**
6	X004415	17193	2
7	P00023627	2997060	2
8	X004436	1903928	2
9	X004444	1722354	2
10	X004445	1904571	2
11	X004466	1730700	2
12	X004469	1905045	2
13	X004697	1745199	2
14	X004471	1713399	2
15	X005865	1915642 (L)	1
	X005866	1915643 (R)	1
16	X004597	1905121	2
17	X004689	1734600	2*/6**
18	X004420	1904134	2*/0**
19	X004818	1906184	2
20	X005565	1912287	0*/2**
21	P00023284	26384.. (L)	1
	P00023286	26385.. (P)	1
22	P00029535	2647954	2
23	M6x25 DIN912	2996887	4
24	M6x35 DIN912	2994634	0
25	X004876	1747754	2
26	M12 DIN125	1001561	2
27	M6 DIN125	2994414	22
28	M12 DIN985	1001684	2
29	Starknob M6X15	1906622	2
30	M6x45 DIN912	2994058	4
31	M6 DIN7379	2995261	2
32	M6x60 DIN912	2995262	4
33	M6x40 DIN7984	2995263	4
34	M6x50 DIN912	2995258	8
35	M6	2994059	22*/28**

Bill of Material			
No.	Plan	Article	Quantity
37	M6x35 DIN7984	2994654	2
38	XC00037	3990106	2
39	X005828	1905244	2
40	XC00812	3992513	2
41	M6x55 DIN912	1915451	0*/4**
42	M6x6 DIN914	1909924	4
43	M16 DIN17222	1911653	2
44	---	1991857	2
45	X001380	1009726	2
46	Y017346	1748004	2
47	M12x1,25	1994605	2
48	M8x76 DIN912	2994912	2
49	M8	2994307	2
50	E000734	---	1
51	M5x20 DIN912	1915452	0*/8**
52	M5 DIN 985	2994006	0*/8**
54	Y017412	1747800	2
55	Ø3x16 DIN1481	1003791	2
56	BRAKE SET	3994495	2
56A	BRAKE LEVER	1998292	2
56B	BRAKE CABLE	3992512	2
58	GAS SPRING	3992509	2
59	M8x30 ISO7380	2995396	2
60	M8 DIN 1587	2995398	6*/4**
61	WASHER M8	1003199	4
62	P00030508*	2648054 (R)	2
	P00031176*	2648154 (L)	2
	P00037072**	2654854 (R)	2
	P00037071**	2654954 (L)	2
63	X003204	1585100	2*/0**
64	X004487	1904581	2*/0**

Bill of Material			
No.	Plan	Article	Quantity
65	X002480	1993793	4
66	M6x40 DIN912	2994317	2
67	M8x45 DIN912	2995397	4*/2**
68	---	1996853	2
69	---	1003282	2

Notes:  
Left side only depicted  
Quantities are for one wheelchair  
\*use with B03 armrest  
\*\*use with B15 armrest

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Sheet 2/2

<b>V500D LIGHT 30° SIDE FRAME GAS SPRING</b>				
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